



US009323190B2

(12) **United States Patent**
Fujiwara et al.

(10) **Patent No.:** **US 9,323,190 B2**
(45) **Date of Patent:** ***Apr. 26, 2016**

(54) **NIP PLATE CONFIGURATION FOR A FIXING DEVICE**

(71) Applicant: **Brother Kogyo Kabushiki Kaisha**,
Nagoya-shi, Aichi-ken (JP)

(72) Inventors: **Yasushi Fujiwara**, Itami (JP); **Kei Ishida**, Nagoya (JP); **Noboru Suzuki**, Komaki (JP); **Yoshihiro Miyauchi**, Ama (JP); **Tomohiro Kondo**, Nagoya (JP)

(73) Assignee: **Brother Kogyo Kabushiki Kaisha**,
Nagoya-shi, Aichi-ken (JP)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 4 days.

This patent is subject to a terminal disclaimer.

(21) Appl. No.: **14/280,710**

(22) Filed: **May 19, 2014**

(65) **Prior Publication Data**

US 2014/0248073 A1 Sep. 4, 2014

Related U.S. Application Data

(63) Continuation of application No. 12/915,176, filed on Oct. 29, 2010, now Pat. No. 8,731,450.

(30) **Foreign Application Priority Data**

Oct. 30, 2009 (JP) 2009-250228

(51) **Int. Cl.**
G03G 15/20 (2006.01)
G03G 15/16 (2006.01)

(52) **U.S. Cl.**
CPC **G03G 15/2053** (2013.01); **G03G 15/165** (2013.01); **G03G 15/2007** (2013.01);

(Continued)

(58) **Field of Classification Search**

CPC G03G 15/2064; G03G 15/2025; G03G 2215/2035; G03G 15/165; G03G 15/2007; G03G 15/2053; G03G 15/2089; G03G 2215/2025; G03G 2215/2032

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

5,083,168 A 1/1992 Kusaka et al.
5,162,634 A 11/1992 Kusaka et al.

(Continued)

FOREIGN PATENT DOCUMENTS

CN 101221400 A 7/2008
CN 101515152 A 8/2009

(Continued)

OTHER PUBLICATIONS

Jun. 24, 2014—(JP) Notification of Reasons for Refusal—App 2013-183725.

(Continued)

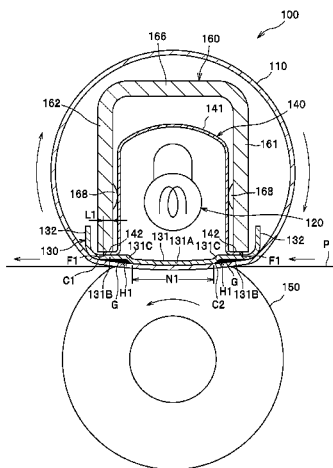
Primary Examiner — Joseph S Wong

(74) *Attorney, Agent, or Firm* — Banner & Witcoff, Ltd.

(57) **ABSTRACT**

In a fixing device for thermally fixing a developer image transferred onto a recording sheet, a nip plate is disposed on an inner surface of a tubular flexible fusing member which is flexibly deformable in such a manner that permits the fusing member to slide along the nip plate, and configured to be heated by a heating element disposed inside the fusing member. The fusing member is nipped between the nip plate and a backup member to form a nip portion between the fusing member and the backup member. The nip plate is bent to form a recessed portion which opens on the inner surface of the fusing member and holds a lubricant.

22 Claims, 7 Drawing Sheets



(52) U.S. CL.

CPC *G03G15/2025* (2013.01); *G03G 15/2035*
(2013.01); *G03G 15/2064* (2013.01); *G03G*
15/2089 (2013.01); *G03G 2215/2025*
(2013.01); *G03G 2215/2032* (2013.01)

(56)

References Cited

U.S. PATENT DOCUMENTS

5,262,834	A	11/1993	Kusaka et al.
7,027,763	B2	4/2006	Kato et al.
7,437,110	B2	10/2008	Kondo et al.
7,805,102	B2	9/2010	Kato
7,881,650	B2	2/2011	Shin et al.
8,032,069	B2	10/2011	Shin et al.
8,731,450	B2 *	5/2014	Fujiwara et al. 399/329
2003/0170054	A1 *	9/2003	Suzuki et al. 399/328
2004/0114973	A1	6/2004	Bloemen et al.
2004/0151522	A1	8/2004	Kato et al.
2007/0189818	A1	8/2007	Kondo et al.
2008/0187372	A1	8/2008	Kato
2009/0041515	A1	2/2009	Kim
2009/0092423	A1	4/2009	Shin et al.
2009/0116884	A1 *	5/2009	Nonaka et al. 399/328
2009/0208264	A1	8/2009	Fujiwara et al.
2011/0091254	A1	4/2011	Shin et al.

FOREIGN PATENT DOCUMENTS

EP	0372479	A1	6/1990
JP	H08-248791	A	9/1966
JP	07-036297		2/1995
JP	2003-077621	A	3/2003
JP	2003-217816	A	7/2003
JP	2003-323965	A	11/2003
JP	2004-054072		2/2004
JP	2004-184814	A	7/2004
JP	2006-047769	A	2/2006
JP	2007-033552	A	2/2007
JP	2007-057851	A	3/2007
JP	2007-212907	A	8/2007
JP	2008-233886	A	10/2008
JP	2009-093141	A	4/2009
JP	2009-244400	A	10/2009

OTHER PUBLICATIONS

Sep. 16, 2014—(JP) Decision of Refusal—App 2013-183725.
Notice of Reasons for Refusal issued in corresponding Japanese
Patent Application No. 2009-250228 mailed Mar. 26, 2013.
Extended European Search Report for corresponding European
Patent Application No. 10013603.5 Dtd. Jun. 18, 2012.
Search Report and Notification of Grant of Invention Patent for
corresponding Chinese Patent Application No. 201010535947.4 Dtd.
Jul. 16, 2012.

* cited by examiner

FIG. 1

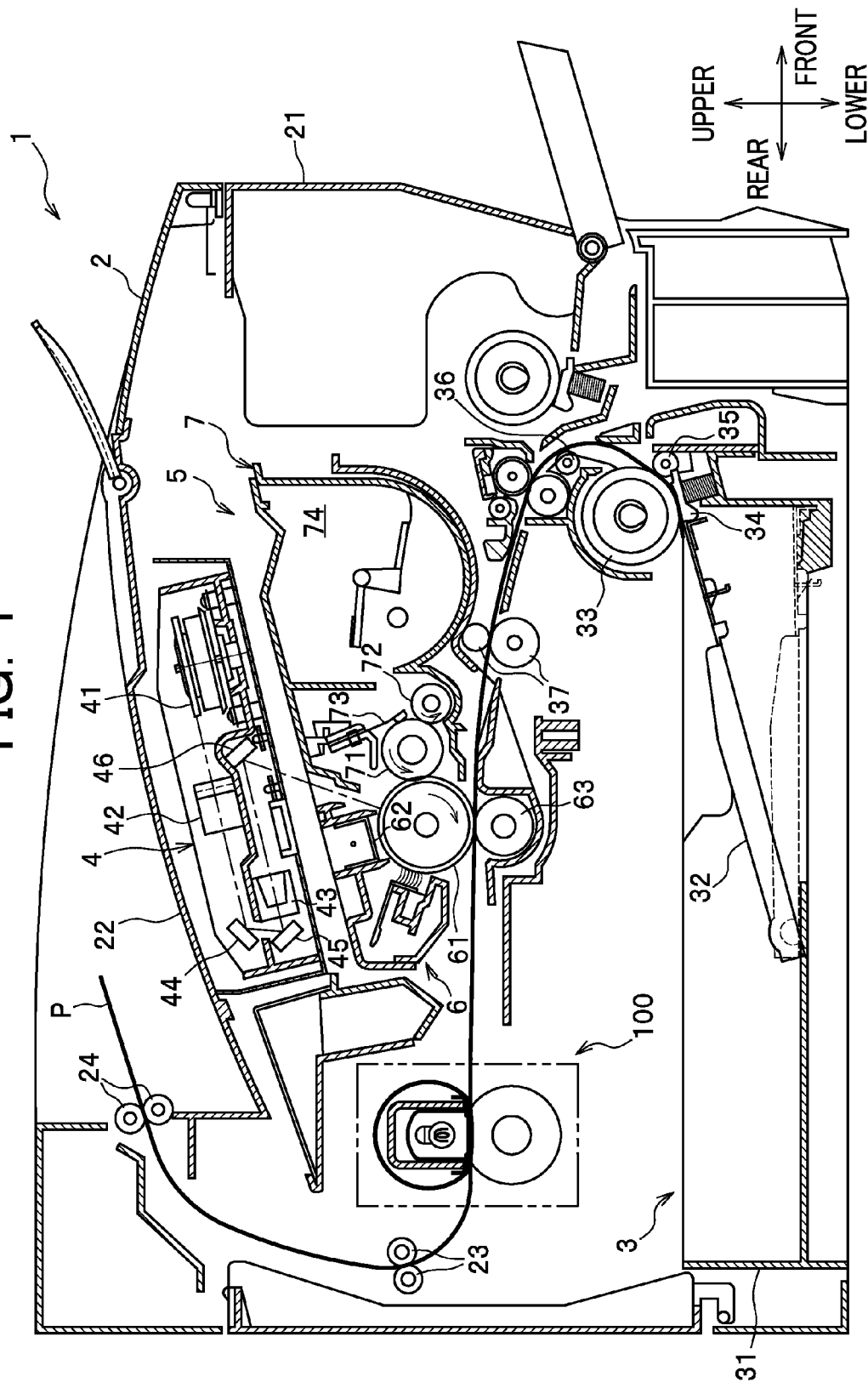
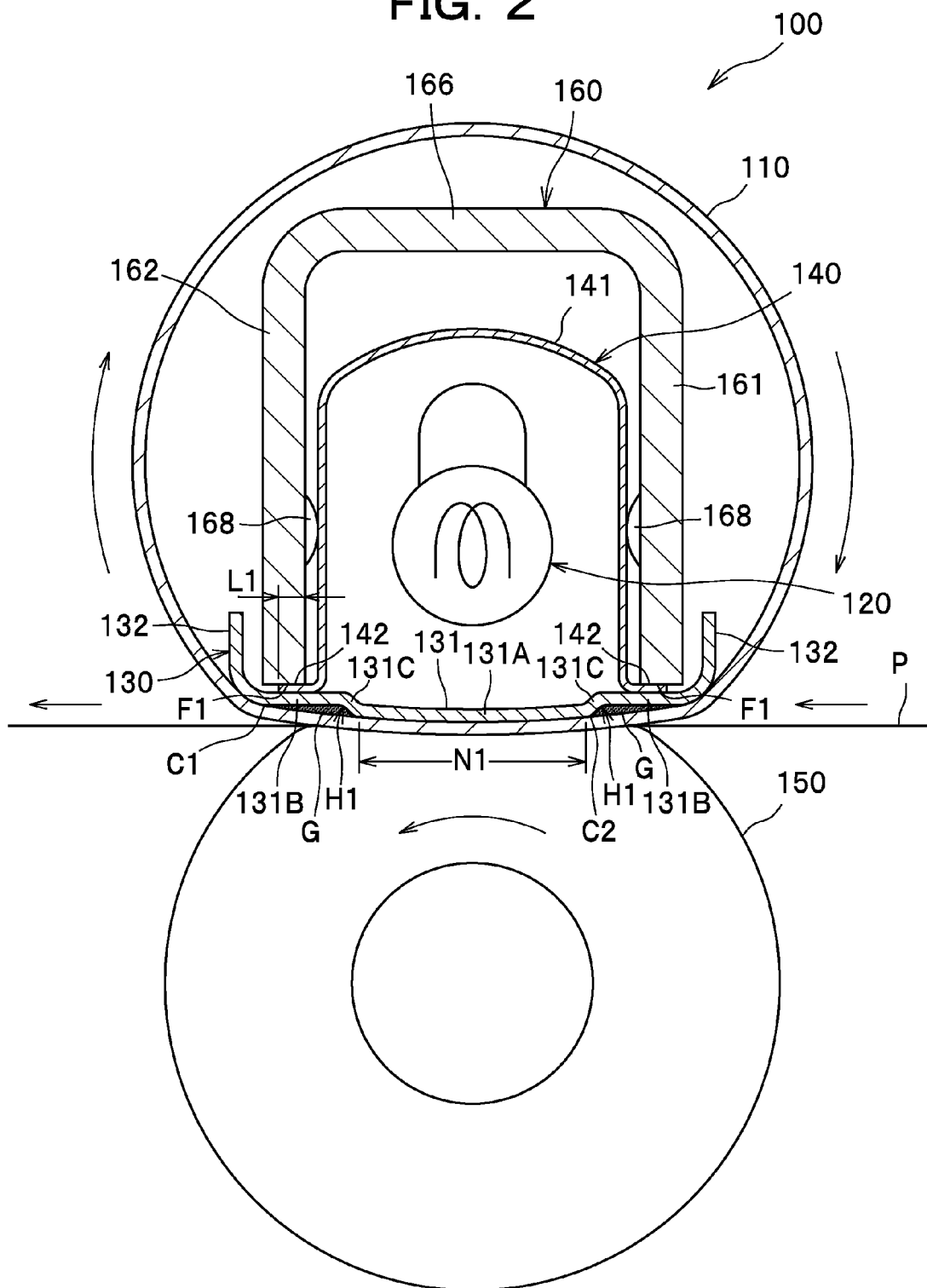


FIG. 2



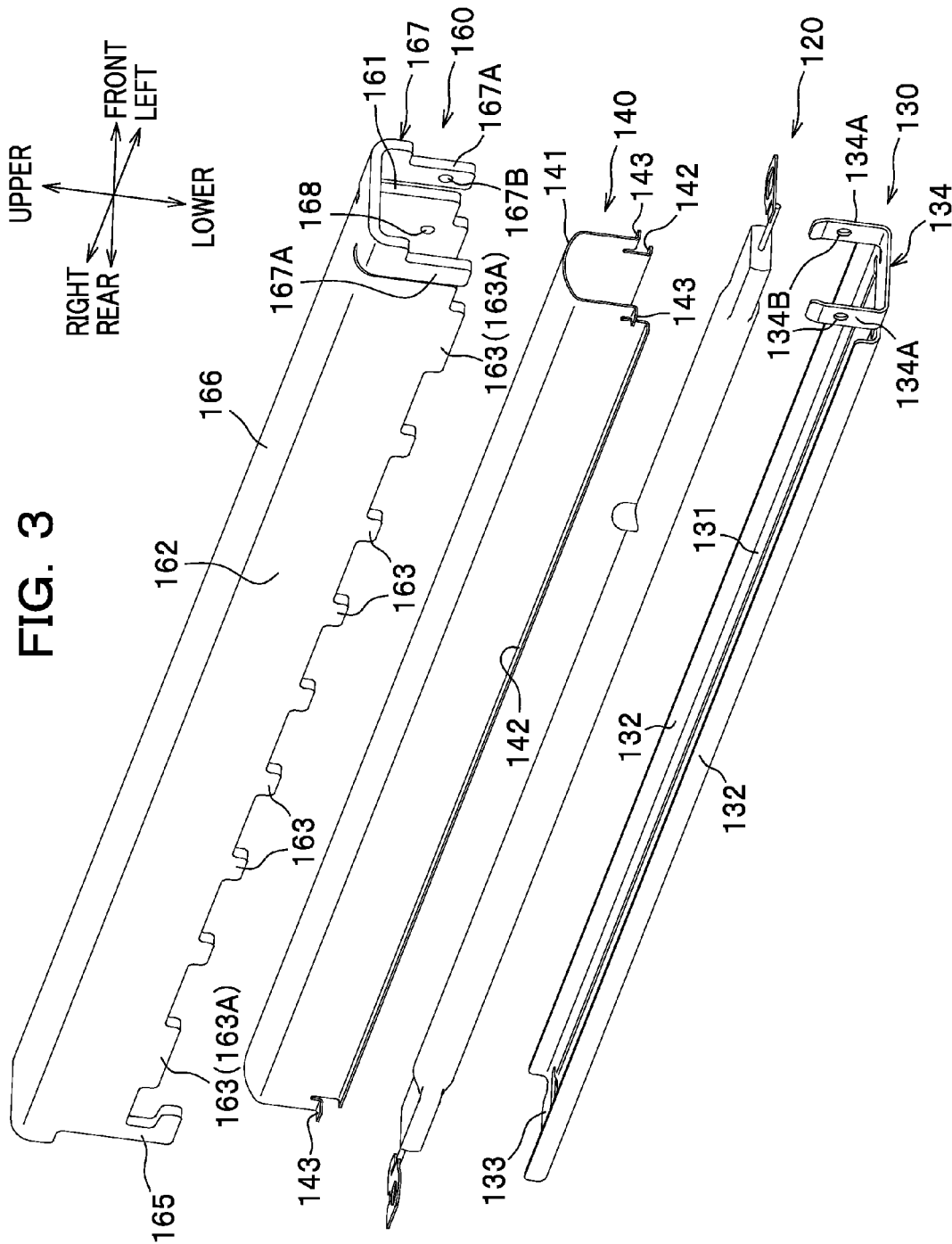


FIG. 4

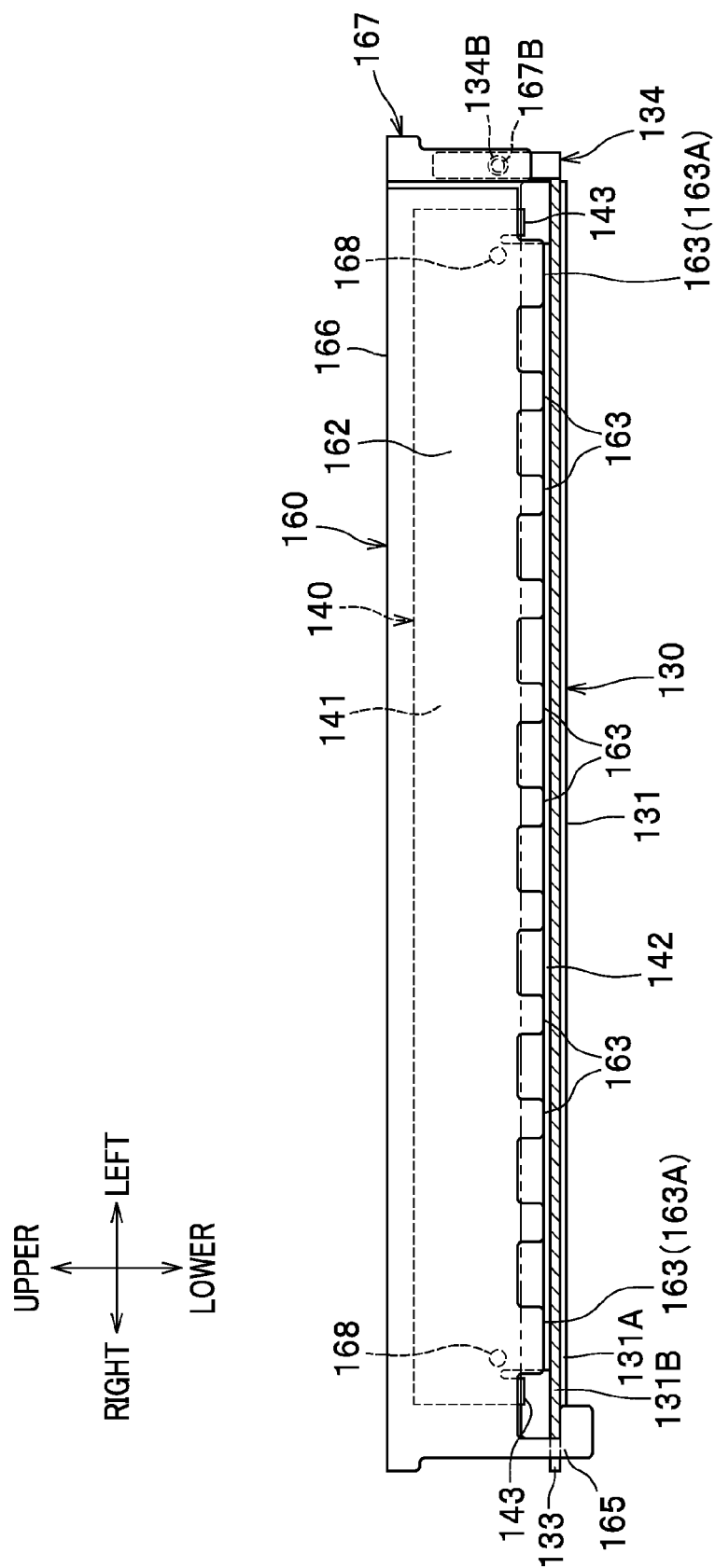


FIG. 5

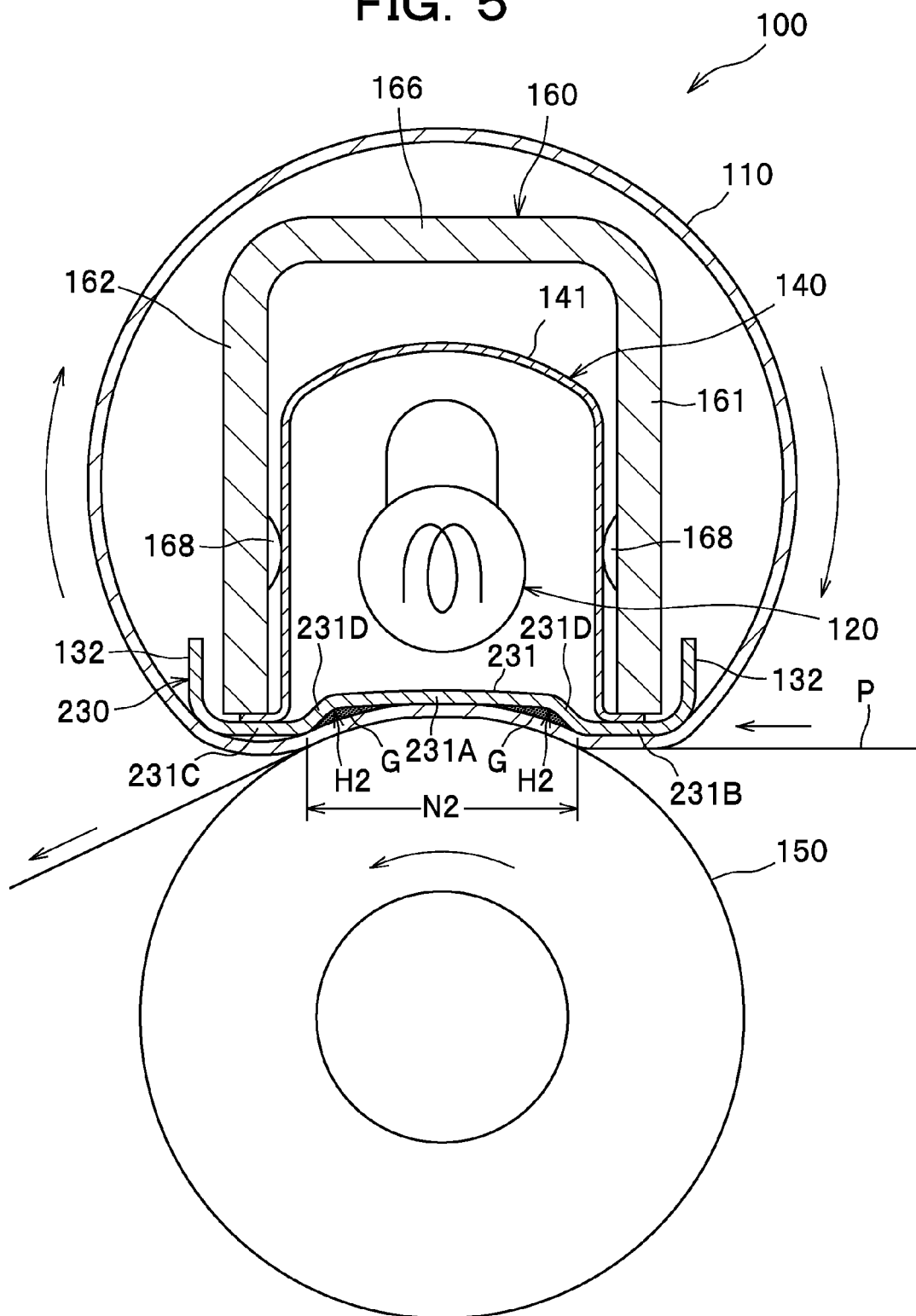


FIG. 6A

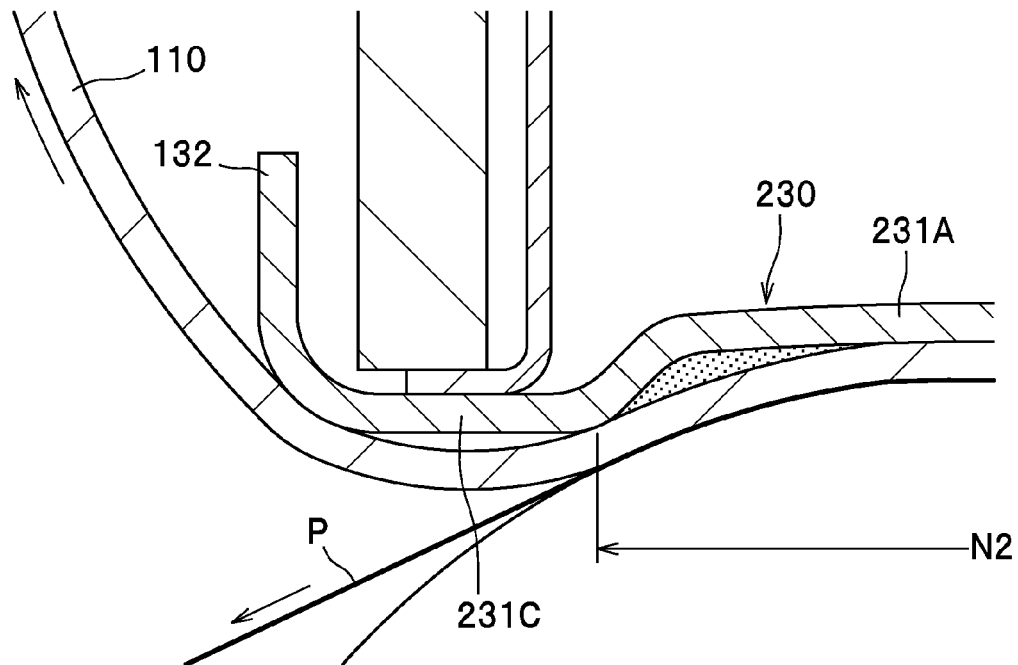


FIG. 6B

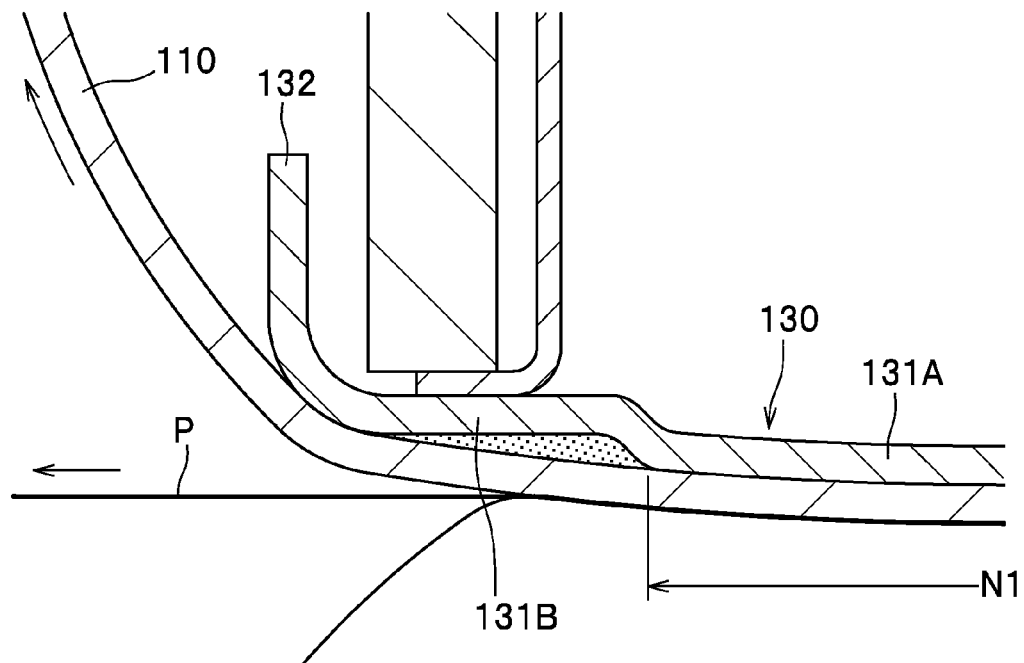
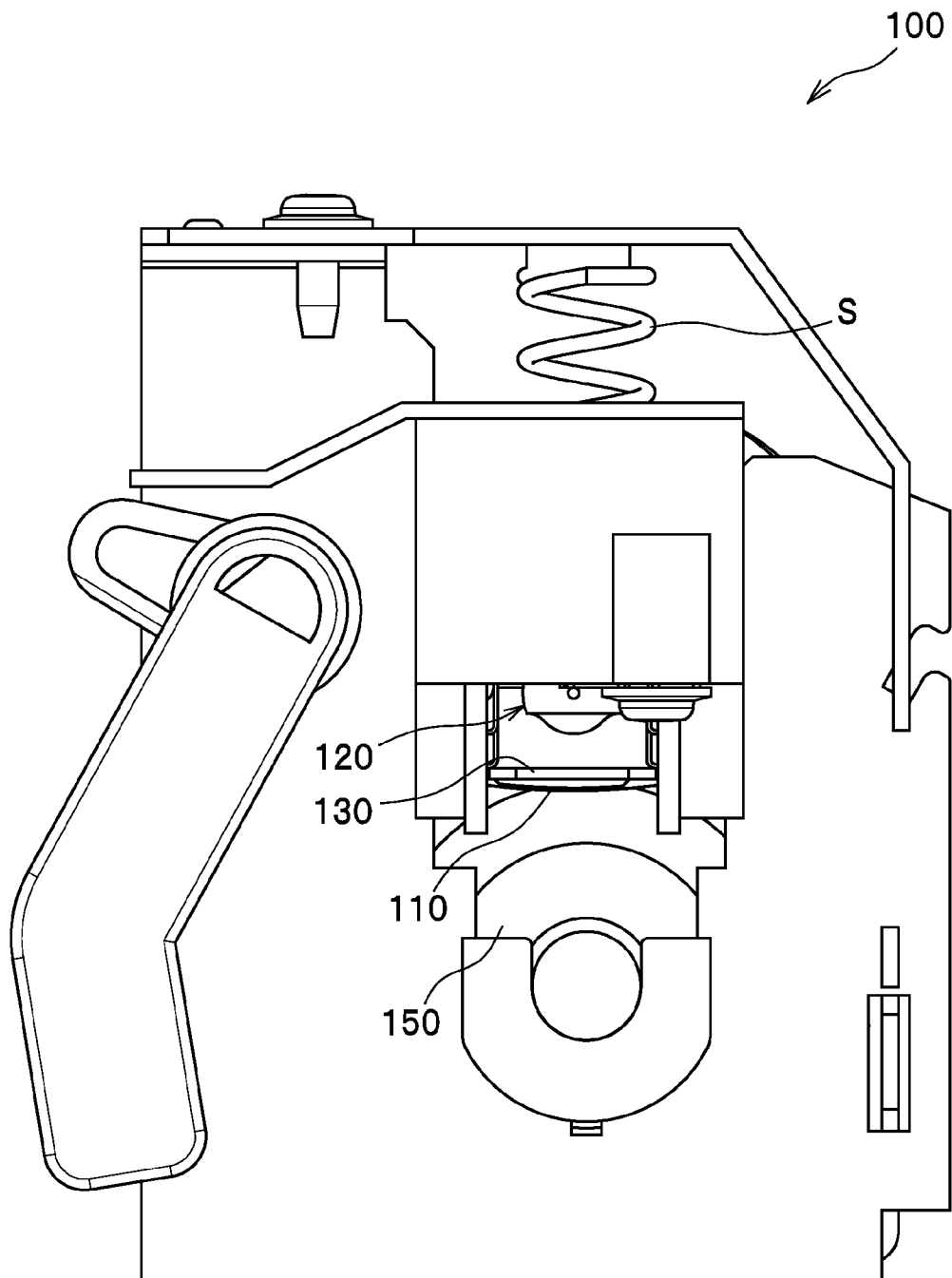


FIG. 7



NIP PLATE CONFIGURATION FOR A FIXING DEVICE

CROSS-REFERENCE TO RELATED APPLICATION(S)

This application is a continuation of U.S. patent application Ser. No. 12/915,176, filed Oct. 29, 2010, which claims priority from Japanese Patent Application No. 2009-250228 filed on Oct. 30, 2009. The contents of the above noted applications are incorporated herein by reference in their entirety.

FIELD

Apparatuses consistent with one or more aspects of the present invention relate to a fixing device for thermally fixing a developer image transferred onto a recording sheet.

BACKGROUND

A fixing device for use in an electrophotographic image forming apparatus is known in the art, which includes a tubular fusing film, a heating element disposed inside the tubular fusing film, a thick pressure pad disposed on an inner surface of the fusing film in such a manner that permits the fusing film to slide along the nip plate, and a pressure roller configured such that the fusing film is nipped between the pressure roller and the pressure pad. In this fixing device, the pressure pad has a hollow formed at a surface thereof in slidably contact with the fusing film, and a lubricant is held in this hollow to reduce friction between the pressure pad and the fusing film so that the fusing film is rotated smoothly.

In the fixing device as mentioned above, however, the pressure pad should be thick and thus have a great heat capacity such that the application of heat through the pressure pad to the fusing film (to be more specific, to a nip portion between the fusing film and the pressure roller) cannot be effected swiftly as desired. Moreover, the great capacity of heat of the pressure pad would retard the warm-up of lubricant and keep its viscosity at an undesirably high level during startup of the fixing device particularly under low-temperature conditions for example during wintertime or in cold climate areas; therefore, the friction between the fusing film and the pressure pad during startup of the fixing device would be so high that a desired level of smooth operation could not be performed at the worst.

There is a need to provide a fixing device in which lubricant can be heated quickly and its operation at startup can be performed smoothly.

SUMMARY

In one aspect of the present invention, a fixing device for thermally fixing a developer image transferred onto a recording sheet is provided, which comprises: a tubular flexible fusing member which is flexibly deformable; a heating element disposed inside the fusing member; a nip plate disposed on an inner surface of the fusing member in such a manner that permits the fusing member to slide along the nip plate, and configured to be heated by the heating element; and a backup member configured such that the fusing member is nipped between the backup member and the nip plate to form a nip portion between the fusing member and the backup member. The nip plate is bent to form a recessed portion which opens on the inner surface of the fusing member and holds a lubricant.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other aspects, other advantages and further features of the present invention will become more apparent by describing in detail illustrative, non-limiting embodiments thereof with reference to the accompanying drawings, in which:

FIG. 1 is a schematic diagram of a laser printer with a fixing device according to an exemplary embodiment of the present invention;

FIG. 2 is a schematic section of a fixing device according to an exemplary embodiment of the present invention;

FIG. 3 is a perspective view showing a halogen lamp, a nip plate, a reflecting plate and a stay, as disassembled;

FIG. 4 shows the nip plate, the reflecting plate and the stay, as assembled, as viewed from a recording sheet conveyance direction;

FIG. 5 is a schematic section of a fixing device according to a modified embodiment of the present invention, with a central portion of the nip plate bulged upward;

FIG. 6A is an enlarged view showing a rear portion of the nip plate of FIG. 5 located in a position downstream with respect to a recording sheet conveyance direction;

FIG. 6B is an enlarged view showing a rear portion of the nip plate of FIG. 2 located in a position downstream with respect to the recording sheet conveyance direction; and

FIG. 7 is a schematic diagram of a fixing device to illustrate one example of a pressing mechanism consistent with the present invention.

DESCRIPTION OF EMBODIMENTS

A detailed description will be given of illustrative embodiments of the present invention with reference to the drawings. In the following description, a general setup of a laser printer 1 (image forming apparatus) with a fixing device 100 according to one embodiment of the present invention will be described at the outset, and then features of the fixing device 100 will be described in detail.

<General Setup of Laser Printer>

As shown in FIG. 1, a laser printer 1 comprises a body casing 2, and several components housed within the body casing 2 which principally include a sheet feeder unit 3 for feeding a sheet P (e.g., of paper) as one example of a recording sheet, an exposure device 4, a process cartridge 5 for transferring a toner image (developer image) onto the sheet P, and a fixing device for thermally fixing the toner image transferred onto the sheet P.

Hereinbelow, in describing the arrangement and operation of each component in the laser printer 1, the direction is designated as from the viewpoint of a user who is using (operating) the laser printer 1. To be more specific, in FIG. 1, the right-hand side of the drawing sheet corresponds to the "front" side of the printer, the left-hand side of the drawing sheet corresponds to the "rear" side of the printer, the front side of the drawing sheet corresponds to the "left" side of the printer, and the back side of the drawing sheet corresponds to the "right" side of the printer. Similarly, the direction of a line extending from top to bottom of the drawing sheet corresponds to the "vertical" or "up/down (upper/lower or top/bottom)" direction of the printer.

The sheet feeder unit 3, provided in a lower space within the body casing 2, principally includes a sheet feed tray 31 for storing sheets P, a sheet pressure plate 32 for pushing up front sides of the sheets P, a sheet feed roller 33, a sheet feed pad 34, paper powder remover rollers 35, 36, and registration rollers 37. Sheets P in the sheet feed tray 31 are pressed against the

3

sheet feed roller **33** by the sheet pressure plate **32**, and each sheet P, separated from the others by the sheet feed roller **33** and the sheet feed pad **34**, is conveyed through the paper powder remover rollers **35**, **36** and the registration roller **37** into the process cartridge **5**.

The exposure device **4** is provided in an upper space within the body casing **2**, and principally includes a laser beam emitter (not shown), a polygon mirror **41** configured to be driven to spin, lenses **42**, **43**, and reflecting mirrors **44**, **45**, **46**. The exposure device **4** is configured to cause a laser beam produced based upon image data to travel along a path indicated by alternate long and short dashed lines, by reflecting or transmitting the same at the polygon mirror **41**, the lens **42**, the reflecting mirrors **44**, **45**, the lens **43**, and the reflecting mirror **46** in this order, so that a peripheral surface of a photoconductor drum **61** is rapidly scanned and illuminated consecutively with the laser beam.

The process cartridge **5** is disposed below the exposure device **4** within the body casing **2**, and configured to be installable in and removable from the body casing **2** through an opening formed when a front cover **21** provided at the body casing **2** is swung open. The process cartridge **5** includes a drum unit **6** and a development unit **7**.

The drum unit **6** principally includes a photoconductor drum **61**, a charger **62** and a transfer roller **63**. The development unit **7** is configured to be detachably attached to the drum unit **6**. The development unit **7** principally includes a development roller **71**, a supply roller **72**, a doctor blade **73**, and a toner reservoir **74** which is configured to store toner (developer) therein.

In the process cartridge **5**, the peripheral surface of the photoconductor drum **61** is uniformly charged by the charger **62**, and then exposed to a rapidly sweeping laser beam from the exposure device **4** so that an electrostatic latent image based upon image data is formed on the photoconductor drum **61**. Meanwhile, toner in the toner reservoir **74** is supplied via the supply roller **72** to the development roller **71**, and goes through between the development roller **71** and the doctor blade **73** so that a thin layer of toner having a predetermined thickness is carried on the development roller **71**.

The toner carried on the development roller **71** is supplied to the electrostatic latent image formed on the photoconductor drum **61**. Accordingly, the electrostatic latent image is visualized and a toner image is formed on the photoconductor drum **61**. Thereafter, while a sheet P is conveyed through between the photoconductor drum **61** and the transfer roller **63**, the toner image on the photoconductor drum **61** is transferred onto the sheet P.

The fixing device **100** is provided rearwardly of the process cartridge **5**. The toner image (toner) transferred onto the sheet P is thermally fixed on the sheet P while passing through the fixing device **100**. The sheet P with the toner image thermally fixed thereon is ejected by conveyor rollers **23**, **24** onto a sheet output tray **22**.

<Detailed Structure of Fixing Device>

As shown in FIG. 2, the fixing device **100** principally includes a fusing film **110** as one example of a fusing member, a halogen lamp **120** as one example of a heating element, a nip plate **130** as one example of a nip member, a reflecting plate **140**, a pressure roller **150** as one example of a backup member, and a stay **160**.

In the following description, a direction of conveyance of a sheet P (substantially aligned with the front-rear direction) will be referred to simply as "sheet conveyance direction", and a direction along a width of a sheet P as conveyed (substantially aligned with the left-right direction) will be referred to simply as "sheet width direction". A direction of a pressing

4

force applied from the pressure roller **150** (substantially aligned with the vertical/upward-downward direction) will be referred to simply as "pressing direction".

The fusing film **110** is an endless (tubular) film having thermostability and flexibility. Rotation of the fusing film **110** is guided by a guide member (not shown) provided at both end portions of the fusing film **110** of which the lengthwise direction is aligned with the sheet width direction.

The halogen lamp **120** is a known heating element configured to heat the nip plate **130** and the fusing film **110** to thereby heat toner on the sheet P. The halogen lamp **130** is disposed inside the fusing film **110**, and spaced a predetermined distance apart from inner surfaces of fusing film **110** and the nip plate **130**. The halogen lamp **120** in this embodiment includes a glass tube, and a resistance heating element disposed inside the glass tube.

The nip plate **130** is a member shaped like a plate configured to receive a pressing force of the pressure roller **150** and to transmit radiant heat from the halogen lamp **120** through the fusing film **110** to the toner on the sheet P. The nip plate **130** is disposed on the inner surface of the fusing film **110** in such a manner that permits the fusing film **110** to slide along the nip plate **130**. The nip plate **130** is in contact with the fusing film **110** with lubricant G (e.g., grease) applied between the nip plate **130** and the fusing film **110** so as to make the fusing film **110** smoothly slidable.

The nip plate **130** has a thermal conductivity greater than the stay **160** made of steel which will be described later. The nip plate **130** is formed, for example, by bending an aluminum plate or the like into a shape with substantially U-shaped cross section. To be more specific, the nip plate **130** principally includes a base portion **131** and riser portions **132**. The base portion **131** is disposed between the riser portions **132** and extends along the sheet conveyance direction. The nip plate **130** is bent at front and rear edges of the base portion **131** (located upstream and downstream, respectively, with respect to the sheet conveyance direction) and extends upward, and portions extending upward from the front and rear edges of the base portion **131** constitute the riser portions **132**. In the present embodiment, the nip plate **130** is bent at its front and rear ends to form the riser portions **132** for the purposes of increasing the rigidity of the base portion **131**, and preventing abrasion of the fusing film **110** at the edges of the nip plate **130**, but the present invention is not limited to this specific configuration. It is to be understood that the riser portions **132** may be omitted.

The base portion **131** includes a central portion **131A** and front and rear portions (first and second portions) **131B**. The central portion **131A** is located between the front and rear portions **131B**, and the front and rear portions **131B** are located in positions upstream and downstream, respectively, with respect to the sheet conveyance direction. The central portion **131A** is in a position shifted from those of the front and rear portions **131B** in a direction perpendicular to flat surfaces of the front and rear portions **131B** extending along the sheet conveyance direction. To be more specific, the base portion **131** is bent and made downwardly convex or swelled out so that the central portion **131A** is located in a position shifted closer to the pressure roller **150** relative to those of the front and rear portions **131B**. To illustrate, the base portion **131** is shaped, by bending, into a hat-like profile such that the central portion **131A** is offset downwardly from the front and rear portions **131B**. By bending in this way, connecting portions **131C** are formed which extend from inner edges of the front and rear portions **131B** obliquely downward (toward the pressure roller **150**) and connect with the central portion **131A**.

5

A bent portion of the base portion **131**, provided by the front or rear portion **131B** extending along the sheet conveyance direction and the corresponding connecting portion **131C** extending obliquely downwardly from the inner edge of the front or rear portion **131B**, is designed to be curved further back than the central portion **131A** relative to the fusing film **110**, to thereby form a gap or a recessed portion **H1** which opens on the inner surface of the fusing film **110**. That is, two recessed portions **H1** are formed in the base portion **131**, in positions adjacent to both edges, upstream and downstream in the sheet conveyance direction, of the central portion **131A**.

Lubricant **G** is held in each recessed portion **H1**. The lubricant **G** serves to reduce contact resistance between the fusing film **110** and the nip plate **130**, so that the fusing film **110** can be slid on the nip plate **130** and rotated smoothly. As the lubricant **G**, for example, a heat-resistant fluoric grease may be adopted.

The recessed portion **H1** is located outside a region, of the nip plate **130**, corresponding to a nip portion **N1**. Here, the nip portion **N1** refers to an interface between a portion of the fusing film **110** in contact with the central portion **131A** of the base portion **131** and the pressure roller **150**. Since the recessed portion **H1** is not located within the region corresponding to the nip portion **N1** that serves to thermally fix a toner image on the sheet **P**, an area of the nip plate **130** through which heat can be transmitted directly to the fusing film **110** can be maximized, and thus the thermal efficiency of the device **100** with respect to heat conducted through the nip portion **N1** to the sheet **P** is increased.

A lubricant-holding space formed between each recessed portion **H1** and the fusing film **110** is shaped substantially like a triangle in cross section having three corners; at a corner **C1**, **C2** (forward corner) of each recessed portion **H1** located in a forward position in a direction of rotation of the fusing film **110**, the fusing film **110** and the recessed portion **H1** form an acute angle. As a result, lubricant **G** applied to the fusing film **110** at the recessed portion **H1** is not scraped off at the exit-side corner (the corner **C1**, **C2** located in the forward position in the direction of rotation of the fusing film **110**) of the recessed portion **H1**. Therefore, the lubricant **G** can be applied sufficiently to the fusing film **110**.

An inner surface (upper surface) of the base portion **131** may be painted black, or provided with a heat absorptive member. This makes the base portion **131** of the nip plate **130** more efficient in absorbing radiant heat from the halogen lamp **120**.

The front and rear portions **131B** of the base portion **131** are located outside the region of the base portion **131** corresponding to the nip portion **N1**, and each of the front and rear portions **131B** is configured to be a flat plate extending along the sheet conveyance direction. Accordingly, flat areas (corresponding to pressure receiving surfaces **F1** of the stay **160** which will be described later) of the front and rear portions **131B** of the base portion **131** can be supported with the reflecting plate **140** interposed therebetween, stably by the pressure receiving surfaces **F1** each designed to have a relatively large area. Here, the pressure receiving surfaces **F1** are surfaces of the stay **160** which receive the pressing force from the pressure roller **150**. Each pressure receiving surface **F1** has a length **L1** in the sheet conveyance direction.

As shown in FIG. 3, the nip plate **130** includes an insertion portion **133** extending from a right end of the base portion **131**, and an engagement portion **134** formed on a left end of the base portion **131**. The engagement portion **134** is shaped like a letter U as viewed in cross section, and engageable holes **134B** are provided in sidewall portions **134A** formed by bending the engagement portion **134** upwardly.

6

As shown in FIG. 2, the reflecting plate **140** is a member configured to reflect radiation of heat from the halogen lamp **120** (radiant heat radiated mainly in the frontward, rearward and upward directions) toward the nip plate **130** (the inner surface of the base portion **131**). The reflecting plate **140** is disposed inside the fusing film **110** to surround the halogen lamp **120**, in a position spaced a predetermined distance apart from the halogen lamp **120**.

The reflecting plate **140** is designed to collect radiant heat from the halogen lamp **120** to the nip plate **130**, and thus the radiant heat from the halogen lamp **120** can be efficiently utilized so that the nip plate **130** and the fusing film **110** can be heated quickly.

The reflecting plate **140** is formed, for example, of an aluminum plate or the like having a high reflectance of infrared and far-infrared radiation by curving the same to have a U-shaped cross section. To be more specific, the reflecting plate **140** principally includes a reflecting portion **141** having a curved shape (in the shape of the letter U as viewed in cross section) and front and rear flange portions **142** extending from front and rear edges of the reflecting portion **141** upstream and downstream, respectively, along the sheet conveyance direction. In order to increase the reflectance of radiant heat, the reflecting plate **140** may be formed of a mirror-finished aluminum plate.

As shown in FIG. 3, four stopper portions **143** (of which three are shown) each shaped like a flange are formed at right and left ends of the reflecting plate **140** of which the lengthwise direction is aligned with the sheet width direction (i.e., at the ends of the length of the transversely disposed reflecting plate **140**). The stopper portions **143** are located above the flange portions **142**, and designed such that, as shown in FIG. 4, when the nip plate **130**, the reflecting plate **140** and the stay **160** are assembled together, a plurality of contact portions **163** of the stay **160** which will be described later are sandwiched between the stopper portions **143** (i.e., the stopper portions come in contact with outer sides of the outermost contact portions **163A** of the contact portions arranged along the sheet width direction).

With this configuration, even when the reflecting plate **140** tends to move to the left or to the right by some reason such as vibrations produced during the operation of the fixing device **100**, the reflecting plate **140** is restricted in its movements in the sheet width direction because the stopper portions **143** of the reflecting plate **140** come in contact with the respective contact portions **163A**. As a result, an undesirable displacement of the reflecting plate **140** in the sheet width direction can be restricted effectively.

As shown in FIG. 2, the pressure roller **150** is configured such that the fusing film **110** is nipped between the pressure roller **150** and the nip plate **130** to form a nip portion **N1** between the fusing film **110** and the pressure roller **150**. The pressure roller **150** is disposed below the nip plate **130**. To be more specific, the pressure roller **150** is configured to press the nip plate **130** through the fusing film **110** to thereby form the nip portion **N1** between the fusing film **110** and the pressure roller **150**.

The pressure roller **150** is configured to be driven to rotate by a driving force transmitted from a motor (not shown) provided in the body casing **2**. Rotation of the pressure roller **150** causes the fusing film **110** to rotate, following the rotational movement of the pressure roller **150**, with the help of frictional force with the fusing film **110** (or a sheet **P** as conveyed).

A sheet **P** with a toner image transferred thereon is conveyed through between the pressure roller **150** and the heated

7

fusing film 110 (through the nip portion N1), so that the toner image (toner) is thermally fixed on the sheet P.

The stay 160 is configured to support the front and rear portions 131B of the nip plate 130 (the base portion 131 thereof) located in positions upstream and downstream, respectively, with respect to the sheet conveyance direction with its relatively large pressure receiving surfaces F1, to thereby reinforce the nip plate 130. The stay 160 is shaped to follow the contour of the reflecting plate 140 (the reflecting portion 141 thereof) and provided to sheathe the reflecting plate 140. The stay 160 like this may be formed, for example, by bending a steel plate or the like having a relatively great rigidity into a shape with substantially U-shaped cross section.

At a lower end portion of each of front and rear wall portions 161, 162 of the stay 160, as shown in FIG. 3, a plurality of contact portions 163 are provided which are shaped substantially like the teeth of a comb.

At the right end portion of each of the front and rear wall portions 161, 162 of the stay 160, a stopper portion 165 shaped substantially like a letter L is provided which extends downward from the lower side of the right end portion and then extends leftward. Furthermore, at the left end portion of the stay 160, a holding portion 167 is provided which is bent into a shape with substantially U-shaped cross section, having an upper wall extension portion extending leftward from an upper wall portion 166 of the stay 160 and front and rear apron portions 167A extending downwardly from front and rear edges of the upper wall extension portion. At an inner surface of each apron portion 167A of the holding portion 167, an engageable boss 167B is provided (only the engageable boss 167B of the front apron portion 167A is illustrated) which protrudes inwardly.

As shown in FIGS. 2 and 3, on inner surfaces of the front wall portion 161 and the rear wall portion 162, the total four abutment bosses 168 protruding inwardly are provided, at right and left end portions of front and rear wall portions 161, 162 of the stay 160 of which the lengthwise direction is aligned with the sheet width direction (i.e., at the ends of the length of the transversely disposed stay 160). These abutment bosses 168 abut on the reflecting plate 140 (the reflecting portion 141 thereof) from the upstream and downstream sides with respect to the sheet conveyance direction. With this configuration, even when the reflecting plate 140 tends to move to the front or to the rear by some reason such as vibrations produced during the operation of the fixing device 100, the reflecting plate 140 is restricted in its movements in the sheet conveyance direction because the abutment bosses 168 come in contact with the reflecting portion 141. As a result, an undesirable displacement of the reflecting plate 140 in the sheet conveyance direction can be restricted effectively.

When the reflecting plate 140 and the nip plate 130 are combined together with the stay 160 as described above, first, the reflecting plate 140 is fitted in the stay 160. Since the abutment bosses 168 are provided on the inner surfaces of the front wall portion 161 and the rear wall portion 162 of the stay 160, the abutment bosses 168 abut on the reflecting plate 140 so that the reflecting plate 140 is provisionally held inside the stay 160.

Thereafter, as shown in FIG. 4, the insertion portion 133 of the nip plate 130 is inserted between the stopper portions 165 so that the base portion 131 (front and rear portions 131B) engages with the stopper portions 165. Then, the engagement portion 134 (engageable holes 134B) of the nip plate 130 is engaged with the holding portion 167 (engageable bosses 167B) of the stay 160.

8

In this way, the nip plate 130 is supported on the stay 160 with the base portion 131 being supported by the stopper portions 165 and with the engagement portion 134 being held by the holding portion 167. The reflecting plate 140 is also supported on and held inside the stay 160 with the flange portions 142 being held between the nip plate 130 and the stay 160.

Although not illustrated in the drawings, the stay 160, on which the nip plate 130 and the reflecting plate 140 are supported, and the halogen lamp 120 are held by a guide member adapted to guide the rotation of the fusing film 110. This guide member is mounted in the casing (not shown) of the fixing device 100, so that the fusing film 110, the halogen lamp 120, the nip plate 130, the reflecting plate 140 and the stay 160 are held in the casing of the fixing device 100.

In the present embodiment, the reflecting plate 140 is, as shown in FIG. 2, supported with the flange portions 142 held between the nip plate 130 and the stay 160. With this configuration, even when the reflecting plate 140 tends to move upward or downward by some reason such as vibrations produced during the operation of the fixing device 100, the reflecting plate 140 is restricted in its movements in the pressing direction because the flange portions 142 are held between the nip plate 130 and the stay 160. As a result, an undesirable displacement of the reflecting plate 140 in the pressing direction can be restricted effectively so that the position of the reflecting plate 140 relative to the nip plate 130 can be fixed securely.

With the configuration as described above according to the present embodiment, the following advantageous effects can be achieved.

Since the recessed portions H1 designed to hold a lubricant G are formed by bending the nip plate 130, the nip plate 130 can be configured to be of a thinner plate having a smaller heat capacity, as compared with a conventional thicker pressure pad having a hollow formed to hold a lubricant therein. Accordingly, the nip plate 130 can be heated more quickly than the conventional thicker pressure pad; as a result, lubricant G held therein can also be heated quickly by heat transmitted from the nip plate 130 and thus the viscosity thereof can be lowered quickly to an adequate level.

In particular, even when the fixing device 100 is actuated under low-temperature conditions, for example, during wintertime or in cold climate areas, the lubricant G can be heated quickly, and thus upon startup of the fixing device 100 the friction between the fusing film 110 and the nip plate 130 can be reduced quickly, so that the fusing operation of the fixing device 100 upon startup can be performed in good condition.

Since reinforcement (increase in rigidity) of the nip plate 130 and formation of the recessed portions H1 for lubricant G therein can be achieved simultaneously by a simple operation of bending, the time required for fabrication of the nip plate 130 can be shortened.

Since each recessed portion H1 is located outside a region, of the nip plate 130, corresponding to the nip portion N1, a heat-conducting area in the nip portion N1 can be maximized, so that the thermal efficiency of the device 100 with respect to heat conducted through the nip portion N1 to a sheet P can be increased.

Since, of three corners of a cross-sectionally triangular space formed between each recessed portion H1 and the fusing film 110, the corner C1, C2 (a forward corner located in a forward position in a direction of rotation of the fusing film 110) is formed such that the fusing film 110 and the recessed portion H1 form an acute angle at that corner C1, C2, lubricant G can be applied adequately to the fusing film 110. In particular, since an acute angle is formed at the corner C2

of the space formed by the recessed portion **H1** located upstream of the nip portion **N1** in the direction of rotation of the fusing film **110**, the lubricant **G** in the recessed portion **H1** located upstream of the nip portion **N1** can be fed forward sufficiently into the nip portion **N1**. Therefore, the contact resistance between the fusing film **110** and the nip plate **130** can be reduced effectively.

Since each of the front and rear portions **131B** of the nip plate **130** (base portion **131**) is configured to be a flat plate extending along the sheet conveyance direction, the flat surfaces of the front and rear portions **131B** of the nip plate **130** can be supported by the relatively large pressure receiving surfaces **F1** of the stay **160**. Accordingly, the nip plate **130** is rendered unlikely to slip off the stay **160**, so that the nip plate **130** can be supported by the stay **160** with increased reliability.

Since the central portion **131A** of the nip plate **130** is in a position shifted from those of the front and rear portions **131B** in the direction perpendicular to the flat surfaces of the front and rear portions **131B** (i.e., the nip plate **130** (the base portion **131** thereof) is shaped like a hat), the number of bent portions in the nip plate **130** is increased as compared with the conventional U-shaped nip plate, so that the rigidity of the nip plate **130** is enhanced. Accordingly, the nip plate **130** can be made thinner while maintaining the rigidity comparable to that of the conventional nip plate, and thus the nip plate **130** may be designed to have a smaller heat capacity so that the nip plate **130** can be heated more quickly.

Since the position in which the central portion **131A** of the nip plate **130** is located is a position shifted closer to the pressure roller **150** relative to those of the front and rear portions **131B**, the pressing force from the pressure roller **150** can be received well by the thus-swelled central portion so that a desirable nip portion **N1** can be formed between the fusing film **110** and the pressure roller **150**.

Although an illustrative embodiment of the present invention has been described above, the present invention is not limited to this specific embodiment. It is to be understood that modifications and changes may be made to any of the specific configurations without departing from the scope of the present invention as claimed in the appended claims.

In the above-described embodiment, the central portion **131A** of the nip plate **130** is located in a position shifted downward (closer to the pressure roller **150**) relative to those of the front and rear portions **131B**, but the present invention is not limited to this specific configuration. Alternatively, as shown in FIG. 5, a central portion **231A** of a nip plate **230** (a base portion **231** thereof) may be located in a position shifted upward (closer to the halogen lamp **120**) relative to those of front and rear portions **231B**, **231C** of the nip plate **230**. In describing hereinbelow this alternative embodiment shown in FIG. 5, it is to be understood that the same elements are designated by the same reference characters, and a duplicate description thereof will be omitted.

With this configuration, the front portion **231B** of the nip plate **230** located in a position upstream with respect to the sheet conveyance direction can be entirely brought into contact with the fusing film **110**, and thus the fusing film **110** can be heated at the front portion **231B** preliminarily before getting nipped (i.e., a portion of the fusing film **110** trailing just behind a nip portion **N2** can be heated in advance). Consequently, the thermal efficiency of the device **100** with respect to heat conducted through the fusing film **110** to a sheet **P** can be increased, and thus the performance of its fusing operation can be improved.

Since the rear portion **231C** that is a portion of the nip plate **230** located in a position downstream with respect to the sheet

conveyance direction is located in a position shifted downward relative to that of the central portion **231A**, the fusing film **110** can be shaped to have a sharply curved portion (curved with a relatively small radius of curvature) around the rear portion **231C** (i.e., a portion over the rear portion **231C** and adjacent portions upstream and downstream from the rear portion **231**) as shown in FIG. 6A.

In contrast to the above-described embodiment of FIG. 2, in which the fusing film **110** having a relatively large radius of curvature is not sharply curved away from a sheet **P** (as an angle between the fusing film **110** and the sheet **P** is small) as shown in FIG. 6B, the alternative embodiment of FIG. 5 is configured to have the fusing film **110** sharply curved away from a sheet **P** (as an angle between the fusing film **110** and the sheet **P** is sharply getting greater) as shown in FIG. 6A. Therefore, with the embodiment shown in FIGS. 5 and 6A, a sheet **P** can be separated smoothly from the fusing film **110**.

The nip plate **230** shown in FIG. 5 is of a single plate-like member which is bent to form the front and rear portions **231B**, **231C** and the central portion **231A** as described above between the riser portions **132**. The nip plate **230** (the base portion **231** thereof) further includes connecting portions **231D** which extend from inner edges of the front and rear portions **231B**, **231C** obliquely upward (toward the halogen lamp **120**) and connect with the central portion **231A**. By bending in this way, in the embodiment shown in FIG. 5, a bent portion of the base portion **231**, provided by the central portion **231A** and each connecting portion **231D**, is adapted to form a recessed portion **H2** which holds a lubricant **G**.

The recessed portion **H2** formed in this way is located inside a region, of the nip plate **230**, corresponding to the nip portion **N2**. That is, the fusing film **110** is nipped between the nip plate **230** (at the inner edges of the front and rear portions **231B**, **231C** and a midsection of the central portion **231A** thereof) and the pressure roller **150** so that the recessed portions **H2** are located inside the region of the nip plate **230** corresponding to the nip portion **N2**.

With this configuration, in which each recessed portion **H2** is located inside the region corresponding to the nip portion **N2**, the fusing film **110** is pressed against the lubricant **G** in the recessed portion **H2**, and thus the lubricant **G** can be applied sufficiently to the fusing film **110**.

In the embodiment as shown in FIG. 5, as well, an acute angle is formed at a forward corner (one of three corners of a cross-sectionally triangular space formed between each recessed portion **H2** and the fusing film **110**) that is located in a forward position in the direction of rotation of the fusing film **110**, and thus the advantageous effects mentioned in describing the above-described embodiment of FIG. 2 can also be achieved; for example, the contact resistance between the fusing film **110** and the nip plate **230** can be reduced effectively.

In the above-described embodiment, the reflecting plate **140** and the stay **160** are provided, but the present invention is not limited to this specific configuration. In an alternative embodiment, the reflecting plate and/or the stay may not be provided.

In the above-described embodiment, the halogen lamp **120** (halogen heater) is taken as an example of a heating element, but the heating element consistent with the present invention is not limited thereto. For example, an infrared heater or a carbon heater may be adopted, instead.

In the above-described embodiment, the pressure roller **150** is taken as an example of a backup member, but the backup member consistent with the present invention is not limited thereto. For example, a belt-like pressure member may be adopted, instead. Furthermore, in the above-described

11

embodiment, the pressure roller **150** (backup member) is pressed against the nip plate **130** to form a nip portion between the fusing film **110** and the pressure roller **150**, but the present invention is not limited to this specific configuration. Instead, the nip portion of the fusing film may be formed by an alternative configuration in which the nip plate is pressed against the backup member. For example, in one embodiment, as shown in FIG. 7, the nip plate **130** may be pressed against the pressure roller **150** with the fusing film **110** nipped between the nip plate **130** and the pressure roller **150**, with the help of a mechanical spring S.

In the above-described embodiment, a sheet P (e.g., of paper) is taken as an example of a recording sheet, but the recording sheet consistent with the present invention is not limited thereto, and an OHP sheet or the like may be adopted.

The fusing film or fusing member may be a film (e.g., of resin or metal), or a film of which an outer surface is covered with a rubber layer.

In the above-described embodiment, the fixing device **100** is described as being included in the laser printer **1** by way of example. The present invention is however not limited to this example. Alternatively, the fixing device consistent with the present invention may be used in any other image forming apparatus such as photocopiers, multifunction peripherals, etc. Furthermore, the above-described embodiment describes a monochrome image forming apparatus, but the present invention is not limited thereto, but the image forming apparatus to which the fixing device according to the present invention is applicable may be a color image forming apparatus.

The invention claimed is:

1. A fixing device comprising:

a heater including at least one of a halogen lamp and a carbon heater;

an endless film extending around the heater, the endless film having an inner peripheral surface;

a nip plate configured to be in contact with the inner peripheral surface of the endless film; and

a roller rotatable about a rotational axis, the roller and the nip plate being configured to nip the endless film therebetween, the roller and the endless film being configured to form a nip portion therebetween, wherein a recording sheet is to be conveyed at the nip portion in a conveyance direction;

wherein the nip plate has at least one recessed portion in which lubricant is disposed;

wherein, when viewed in a direction parallel to the rotational axis of the roller, the at least one recessed portion is recessed and opens toward the inner peripheral surface of the endless film;

wherein the at least one recessed portion is disposed downstream or upstream relative to the nip portion in the conveyance direction;

wherein the nip plate has a first surface facing the inner peripheral surface and a second surface reverse to the first surface, the at least one recessed portion being provided on the first surface; and

wherein the second surface has a region disposed such that an imaginary straight line passing through the heater and the at least one recessed portion passes through the region of the second surface, the region of the second surface being spaced apart from the heater and exposed to the heater to receive radiant heat from the heater.

2. The fixing device according to claim **1**, wherein the at least one recessed portion is disposed upstream relative to the nip portion in the conveyance direction.

12

3. The fixing device according to claim **1**, wherein the at least one recessed portion is disposed downstream relative to the nip portion in the conveyance direction.

4. The fixing device according to claim **1**, wherein the at least one recessed portion includes:

a first recessed portion disposed upstream relative to the nip portion in the conveyance direction; and

a second recessed portion disposed downstream relative to the nip portion in the conveyance direction.

5. The fixing device according to claim **2**, wherein the at least one recessed portion forms a triangular space therein, when viewed from the direction parallel to the rotational axis of the roller.

6. The fixing device according to claim **2**, wherein the nip plate includes an aluminum plate.

7. The fixing device according to claim **2**, wherein the nip plate includes a metal plate.

8. The fixing device according to claim **2**, wherein the at least one recessed portion is elongated in the direction parallel to the rotational axis of the roller.

9. A fixing device comprising:

a tubular flexible fusing member having an inner peripheral surface defining an internal space therein;

a heater extending in the internal space of the tubular flexible fusing member;

a reflecting plate extending in the internal space of the tubular fusing member, the reflecting plate being elongated in a longitudinal direction, the reflecting plate being configured to reflect radiant heat from the heater;

a nip plate extending inside the internal space of the tubular flexible fusing member, the nip plate including a single plate having a nip surface; and

a backup member, the backup member and the nip surface of the single plate being configured to nip the tubular flexible fusing member therebetween to form a nip portion between the tubular flexible fusing member and the backup member, wherein a recording sheet is to be conveyed at the nip portion in a conveyance direction;

wherein the single plate has at least one recessed portion in which lubricant is disposed;

wherein, in a cross section taken along an imaginary plane perpendicular to the longitudinal direction and passing through the at least one recessed portion, the at least one recessed portion is recessed and opens toward the inner peripheral surface of the tubular flexible fusing member;

wherein the at least one recessed portion is disposed downstream or upstream relative to the nip portion in the conveyance direction;

wherein the at least one recessed portion does not overlap with the nip surface of the single plate when viewed from the conveyance direction, and

wherein the at least one recessed portion is further away from the backup member than the nip surface when viewed from the conveyance direction.

10. The fixing device according to claim **9**, wherein the at least one recessed portion is disposed upstream relative to the nip portion in the conveyance direction.

11. The fixing device according to claim **9**, wherein the at least one recessed portion is disposed downstream relative to the nip portion in the conveyance direction.

12. The fixing device according to claim **9**, wherein the nip plate includes an aluminum plate.

13. The fixing device according to claim **9**, wherein the nip plate includes a metal plate.

14. The fixing device according to claim **9**, wherein the at least one recessed portion is elongated in the longitudinal direction of the reflecting plate.

13

15. The fixing device according to claim 9, wherein the heater includes at least one of a halogen lamp and a carbon heater.

16. A fixing device comprising:

a heater;

a reflecting member configured to reflect radiant heat from the heater;

an endless member extending around the heater and the reflecting member, the endless member having an inner peripheral surface;

a nip plate configured to be in contact with the inner peripheral surface of the endless member, the nip plate being spaced apart from the heater, the nip plate including a single plate having a nip surface; and

a roller rotatable about a rotational axis, the roller and the nip surface of the nip plate being configured to nip the endless member therebetween, the roller and the endless member being configured to form a nip portion therebetween, wherein a recording sheet is to be conveyed at the nip portion in a conveyance direction;

wherein the nip plate has at least one recessed portion in which lubricant is to be disposed;

wherein, when viewed in a direction parallel to the rotational axis of the roller, the at least one recessed portion is recessed and opens toward the inner peripheral surface of the endless member;

wherein the at least one recessed portion is disposed downstream or upstream relative to the nip portion in the conveyance direction; and

wherein the at least one recessed portion is further away from the roller than an imaginary plane extending perpendicular to a direction extending from the rotational axis of the roller toward the heater and passing through the nip surface of the single plate.

14

17. The fixing device according to claim 16, wherein the at least one recessed portion is elongated in a direction parallel to the rotational axis of the roller.

18. The fixing device according to claim 9, wherein the single plate has a first surface facing the inner peripheral surface and a second surface reverse to the first surface, the at least one recessed portion being on the first surface, and

wherein the second surface has a region disposed such that an imaginary straight line passing through the heater and the at least one recessed portion passes through the region of the second surface, the region of the second surface being spaced apart from the heater and exposed to the heater to receive radiant heat from the heater.

19. The fixing device according to claim 16, wherein the single plate has a first surface facing the inner peripheral surface and a second surface reverse to the first surface, the at least one recessed portion being on the first surface, and

wherein the second surface has a region disposed such that an imaginary straight line passing through the heater and the at least one recessed portion passes through the region of the second surface, the region of the second surface being spaced apart from the heater and exposed to the heater to receive radiant heat from the heater.

20. The fixing device according to claim 19, wherein said region of the second surface of the nip plate protrudes toward the heater.

21. The fixing device according to claim 1, wherein said region of the second surface of the nip plate protrudes toward the heater.

22. The fixing device according to claim 1, wherein the first surface of the nip plate has first and second regions upstream and downstream, respectively, of the at least one recessed portion, the first and second regions being configured to contact with the inner peripheral surface.

* * * * *